

ASSEMBLY WORK INSTRUCTION TEMPLATE



PART #	QTY REQUIRED	DATE	DEPARTMENT / LOCATION
PART NAME		VERSION #	CREATED BY

TEAM LEADER
SUPERVISOR

STEP #	STEP DESCRIPTION	QUALITY CHECK		NOTES	TIME	TAKT TIME	CYCLE TIME	STD WIP	<input type="checkbox"/> QUALITY <input type="checkbox"/> SAFETY <input type="checkbox"/> STD WIP
		SAMPLING	TOOL						
TOTAL TIME									

— Use shapes below to construct assembly workflow in the final column of the table. —

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